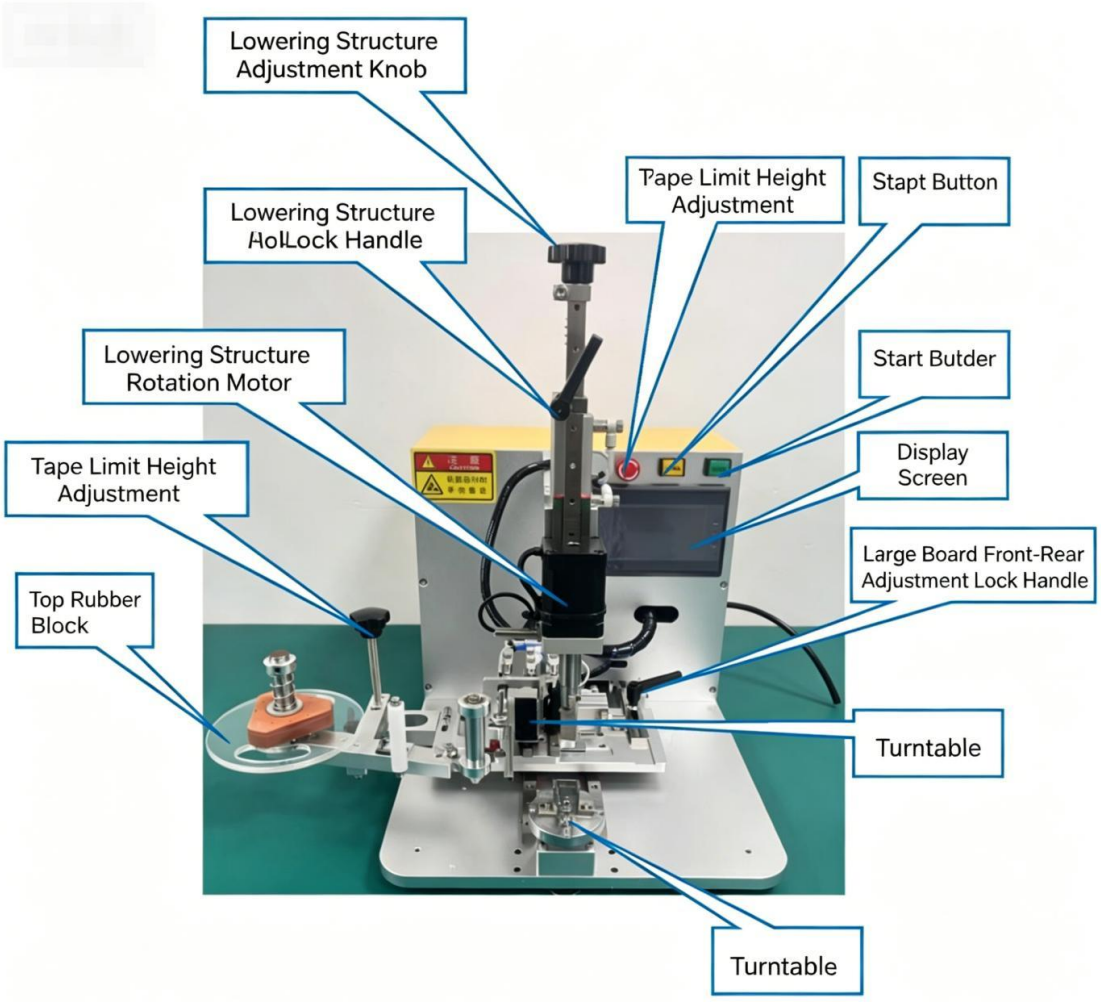
KIOXIA LIGHT RING EQUIPMENT GROUP CO.,LTD.
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KX-7001T
Automatic Single-Pressure Tapping MachineInstruction Manual



Machine Function Introduction

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Specification:

1. Model：KX-7001T
2. TAPE TENSION:SPRING PRESSURE
3. TAPE HEIGHT :ADJUSTABLE
4. TAPE HEIGHT: 5-30 MM
5. OPERATING VOLTAGE:220V/60HZ

Automatic Tapping Machine Instructions:

1. When the emergency stop button is pressed, the machine stops running, and allother buttons become inactive. Pressing the start button a second time after theemergency stop button has reset will reset the machine; pressing it a second timewill start the machine.

2. After pressing the jog button, pressing the start button will initiate a single-stepoperation; that is, pressing the start button once will initiate one action.

Touchscreen Screen Introduction：



Instructions:

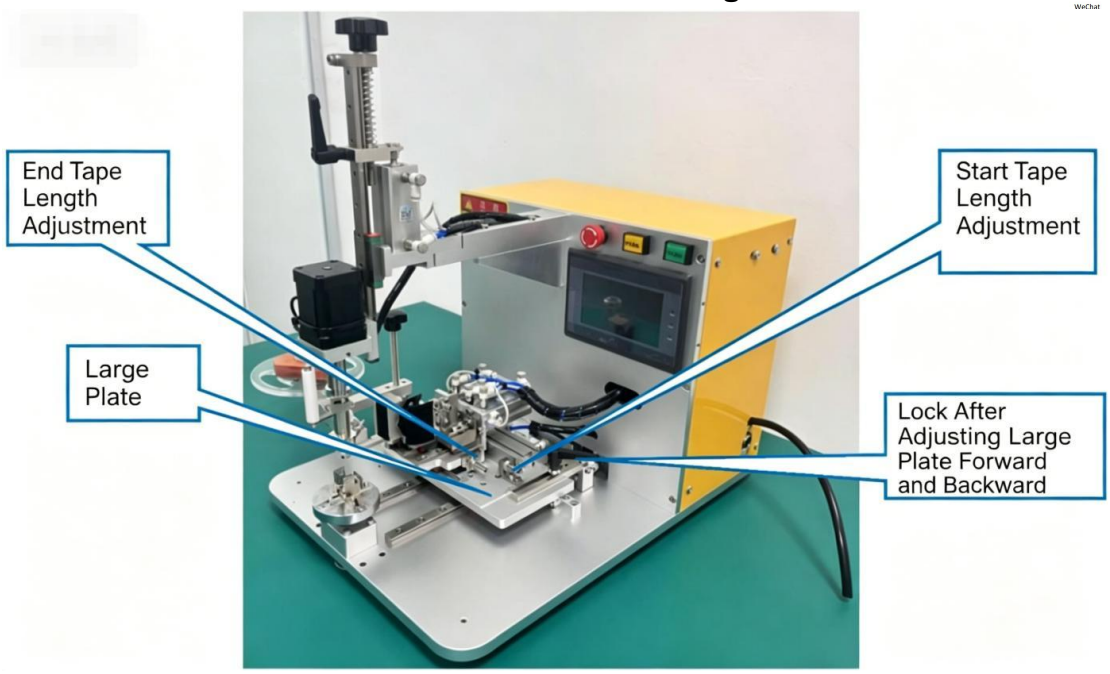
1. Selecting "Manual Screen" switches the display to the manual screen, typicallyused during system setup.

2. Selecting "General Settings" switches to the system settings screen.

3. Advanced settings are not used.

Manual Adjustment:

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General Settings Screen



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1. Starting Angle: This refers to the direction from which the tape should beginapplication after the product is loaded into the fixture. Angles are available in 0°,90°, 180°, and 270°(rotatable).

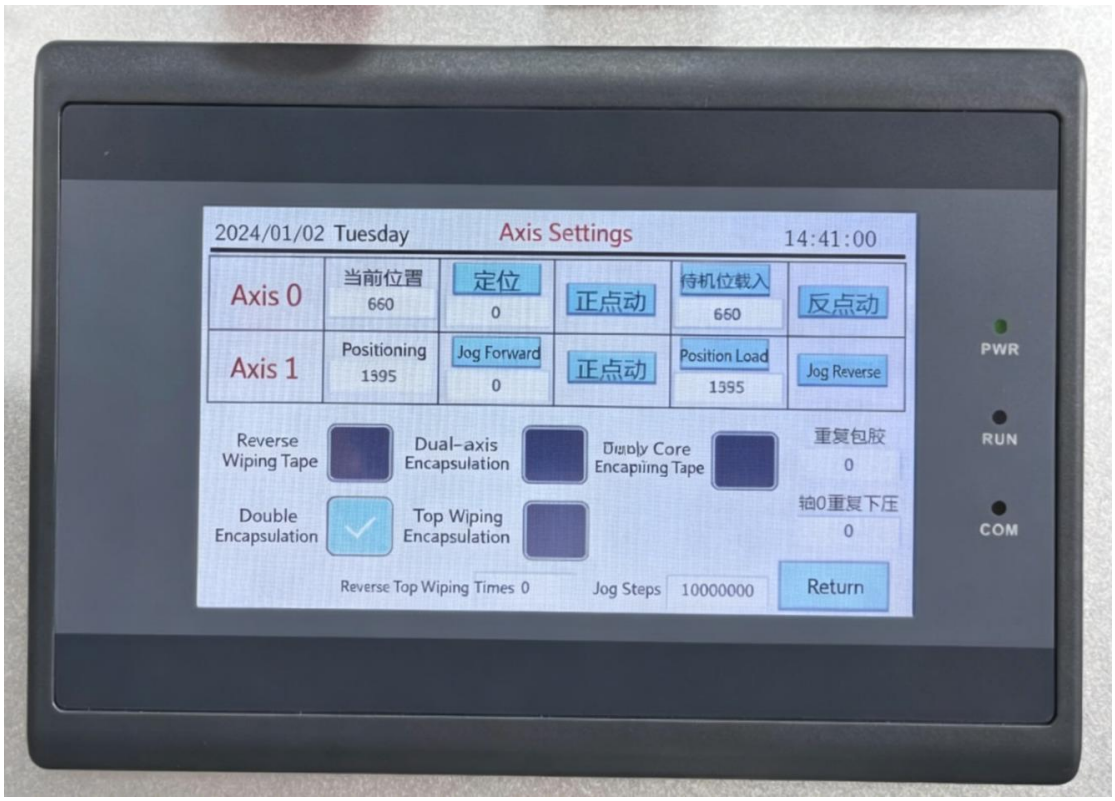
2. Stop Angle: This refers to the direction from which the tape should be cut andapplied after the tape has been applied. Angles are available in 0°, 90°, 180°,and 270°(selectable).

3. Tape Number of Coating Turns: The touchscreen allows setting 0-10 turns.Generally, the set number of turns should be one turn less than the actual number ofturns.

4. Press the Home button to return to the machine's main motion page.

5. Axis Setting: See the next page for details.

Axis Setting Screen:



1. Axis setting password: 8848.

2. Use the jog function (either forward or reverse) to rotate the axis. Once the axisreaches the desired position, click "Load and Save Standby Position".

3. Axis 0: Rotary axis rotation.

4. Axis 1: Downward axis rotation.

PACKAGE:

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Packaging Material: Carton/Wooden case with foam inside.

1. General package(Paper carton or plastic bag): For small euipped parts for Eight Spindle Motor Coil Winding Machine, Package it with form and pack paper to guarantee unbroken during the transport.

2. Wooden case package: For larger scale Eight Spindle Motor Coil Winding Machine ,we have special skilled carpenter, who would make the proper wooden case with exact thickness, density, length. The up arrow ↑ marked on the outer wooden case.

Buffer material would be put in the wooden case to prevent crack and shock.

FACTORY:

We-KIOXIA LIGHT RING EQUIPMENT GROUP CO.,LTD. has 28 years of experience in winding machine lines. Our KIOXIA series (including the KX3B-L model) is equipped with ISO9001:2015 and CE certifications, proprietary machine patents, and the qualification of a government-recognized "high-tech enterprise".

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